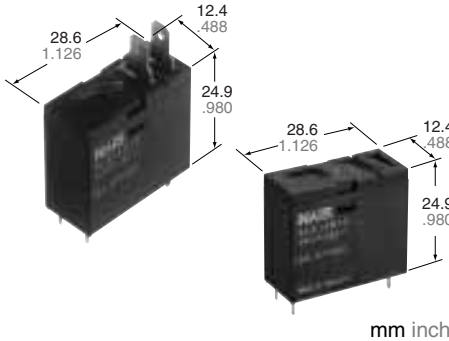


**Panasonic**  
ideas for life

**16A POWER RELAY FOR  
MICRO WAVE OVEN**

**LE RELAYS  
(ALE)**



**FEATURES**

- 1. Ideal for magnetron and heater loads**
- 2. Excellent heat resistance**
  - This satisfies UL coil insulation class B/ class F available
- 3. High insulation resistance**
  - Creepage distance and clearances between contact and coil: Min. 8 mm .315 inch
  - Surge withstand voltage: Min. 10,000V

- 4. Low operating power**
  - Nominal operating power: 400mW/ 200mW (High sensitive type)
- 5. A wide variety of types**
  - Product line consists of 4 types with different shapes and pins
- 6. Conforms to the various safety standards:**
  - UL/CSA, TÜV, VDE approved and SEMKO available

**SPECIFICATIONS**

**Contact**

Arrangement	1 Form A	
Initial contact resistance, max. (By voltage drop 6 V DC 1 A)	100 mΩ	
Contact material	Silver alloy	
Rating (resistive load)	Nominal switching capacity	16 A 277 V AC
	Max. switching power	4,432 V A
	Max. switching voltage	277 V AC
	Max. switching current	16 A
	Min. switching capacity#1	100 mA, 5 V DC
Expected life (min. operations)	Mechanical (at 180 cpm)	2 × 10 <sup>6</sup>
	Electrical (at 20 cpm) (Resistive load)	10 <sup>5</sup>

**Coil**

Type	Standard	High sensitive
Nominal operating power	400 mW	200 mW

#1 This value can change due to the switching frequency, environmental conditions, and desired reliability level, therefore it is recommended to check this with the actual load.

**Remarks**

- \* Specifications will vary with foreign standards certification ratings.
- \*1 Measurement at same location as "Initial breakdown voltage" section.
- \*2 Detection current: 10mA
- \*3 Wave is standard shock voltage of ±1.2 × 50μs according to JEC-212-1981
- \*4 Excluding contact bounce time.
- \*5 Half-wave pulse of sine wave: 11 ms; detection time: 10 μs
- \*6 Half-wave pulse of sine wave: 6 ms
- \*7 Detection time: 10 μs
- \*8 Refer to 6. Conditions for operation, transport and storage mentioned in AMBIENT ENVIRONMENT

**Characteristics**

Max. operating speed (at rated load)	20 cpm	
Initial insulation resistance*1	Min. 1,000 MΩ (at 500 V DC)	
Initial breakdown voltage*2	Between open contacts	1,000 Vrms for 1 min.
	Between contacts and coil	4,000 Vrms for 1 min.
Initial surge voltage between contact and coil*3	Min. 10,000 V	
Operate time*4 (at nominal voltage) (at 20°C 68°F)	Max. 20ms	
Release time (with diode)*4 (at nominal voltage) (at 20°C 68°F)	Max. 20ms Max. 25ms (200 mW type)	
Temperature rise (at nominal voltage) (resistance method, contact current 16 A, 20°C 68°F)	Max. 55°C Max. 45°C (200 mW type)	
Shock resistance	Functional*5	Min. 200 m/s <sup>2</sup> {20 G}
	Destructive*6	Min. 1,000 m/s <sup>2</sup> {100 G}
Vibration resistance	Functional*7	10 to 55Hz at double amplitude of 1.5mm
	Destructive	10 to 55Hz at double amplitude of 1.5mm
Conditions for operation, transport and storage*8 (Not freezing and condensing at low temperature)	Ambient temp.	-40°C to +85°C -40°F to +185°F
	Humidity	5 to 85% R.H.
Unit weight	Approx. 17 g .60 oz	

**TYPICAL APPLICATIONS**

- Microwave ovens
- Refrigerators
- OA equipment

**ORDERING INFORMATION**

Ex. A LE 1 2 B 12

Product name	Contact arrangement	Terminal shape	Coil insulation class	Coil voltage, V DC
LE	1: 1 Form A 7: 1 Form A (200 mW)	2: TMP type/PCB side three terminals (includes one dummy terminal) 3: TMP type/PCB side three terminals 4: TMP type/PCB side four terminals 5: PCB type (No tab terminals)	B: Class B insulation F: Class F insulation	05: 5 18: 18 06: 6 24: 24 09: 9 48: 48 12: 12

UL/CSA, TÜV, VDE approved type is standard.

Note: Standard packing; Carton: 100 pcs. Case 500 pcs.

# LE (ALE)

## TYPES

### 1. Standard type

Contact arrangement	Coil voltage, V DC	TMP type/PCB side three terminals (includes one dummy terminal)	TMP type/PCB side three terminals	TMP type/PCB side four terminals	PCB type (No tab terminals)
		Part No.	Part No.	Part No.	Part No.
1 Form A	5	ALE12○05	ALE13○05	ALE14○05	ALE15○05
	6	ALE12○06	ALE13○06	ALE14○06	ALE15○06
	9	ALE12○09	ALE13○09	ALE14○09	ALE15○09
	12	ALE12○12	ALE13○12	ALE14○12	ALE15○12
	18	ALE12○18	ALE13○18	ALE14○18	ALE15○18
	24	ALE12○24	ALE13○24	ALE14○24	ALE15○24
	48	ALE12○48	ALE13○48	ALE14○48	ALE15○48

○: Input the following letter. Class B: B, Class F: F

### 2. High sensitive type

Contact arrangement	Coil voltage, V DC	TMP type/PCB side three terminals (includes one dummy terminal)	TMP type/PCB side three terminals	TMP type/PCB side four terminals	PCB type (No tab terminals)
		Part No.	Part No.	Part No.	Part No.
1 Form A (High sensitivity: 200mW)	5	ALE72○05	ALE73○05	ALE74○05	ALE75○05
	6	ALE72○06	ALE73○06	ALE74○06	ALE75○06
	9	ALE72○09	ALE73○09	ALE74○09	ALE75○09
	12	ALE72○12	ALE73○12	ALE74○12	ALE75○12
	18	ALE72○18	ALE73○18	ALE74○18	ALE75○18
	24	ALE72○24	ALE73○24	ALE74○24	ALE75○24
	48	ALE72○48	ALE73○48	ALE74○48	ALE75○48

○: Input the following letter. Class B: B, Class F: F

## COIL DATA (at 20°C 68°F)

### 1. Standard type

Nominal voltage, V DC	Pick-up voltage, V DC (max.) (at 20°C 68°F)	Drop-out voltage, V DC (min.) (at 20°C 68°F)	Coil resistance, Ω (±10%) (at 20°C 68°F)	Nominal operating current, mA (±10%) (at 20°C 68°F)	Nominal operating power, mW (at 20°C 68°F)	Maximum allowable voltage, V DC (at 20°C 68°F)
5	3.75	0.25	63	80	400	7.25
6	4.5	0.3	90	66.7		8.7
9	6.75	0.45	203	44.4		13.05
12	9	0.6	360	33.3		17.4
18	13.5	0.9	810	22.2		26.1
24	18	1.2	1,440	16.7		34.8
48	36	2.4	5,760	8.3		69.6

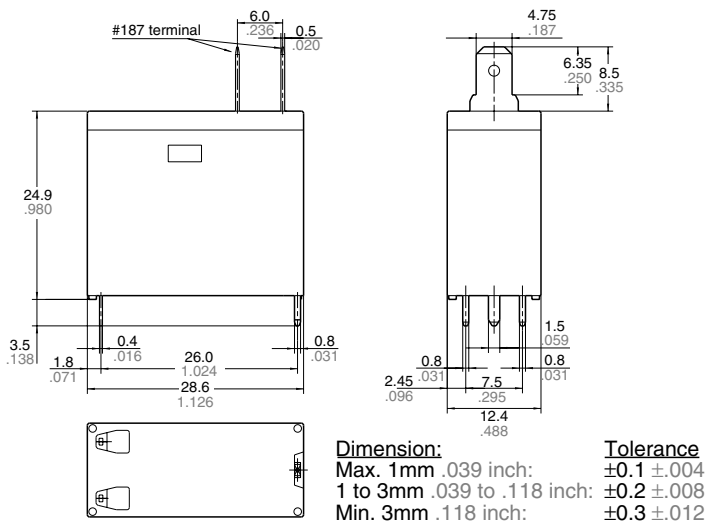
### 2. High sensitive type

Nominal voltage, V DC	Pick-up voltage, V DC (max.) (at 20°C 68°F)	Drop-out voltage, V DC (min.) (at 20°C 68°F)	Coil resistance, Ω (±10%) (at 20°C 68°F)	Nominal operating current, mA (±10%) (at 20°C 68°F)	Nominal operating power, mW (at 20°C 68°F)	Maximum allowable voltage, V DC (at 20°C 68°F)
5	3.75	0.25	125	40	200	7.25
6	4.5	0.3	180	33.3		8.7
9	6.75	0.45	405	22.2		13.05
12	9	0.6	720	16.7		17.4
18	13.5	0.9	1,620	11.1		26.1
24	18	1.2	2,880	8.3		34.8
48	36	2.4	11,520	4.2		69.6

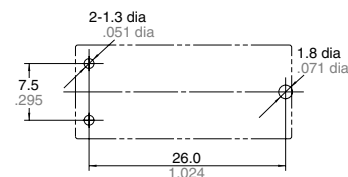
## DIMENSIONS

### 1. TMP type

PCB side three terminals  
(includes one dummy terminal)

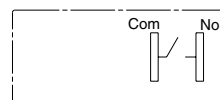


PC board pattern (Bottom view)

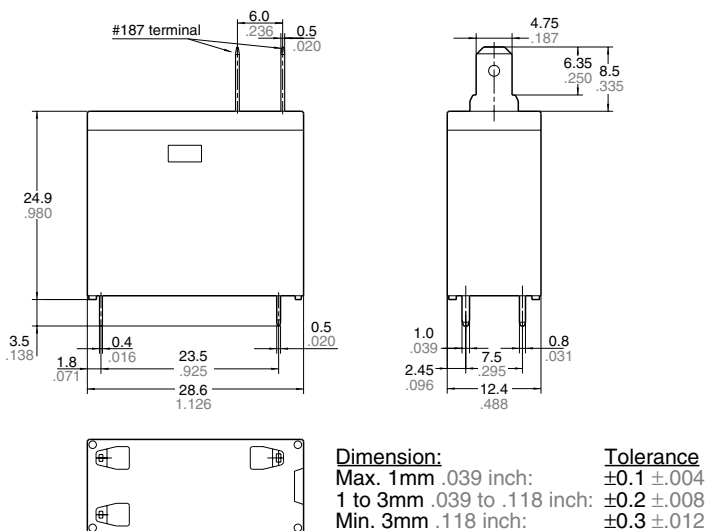


Tolerance :  $\pm 0.1 \pm .004$

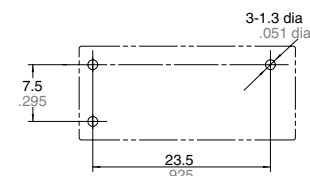
Schematic (Bottom view)



PCB side three terminals

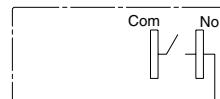


PC board pattern (Bottom view)

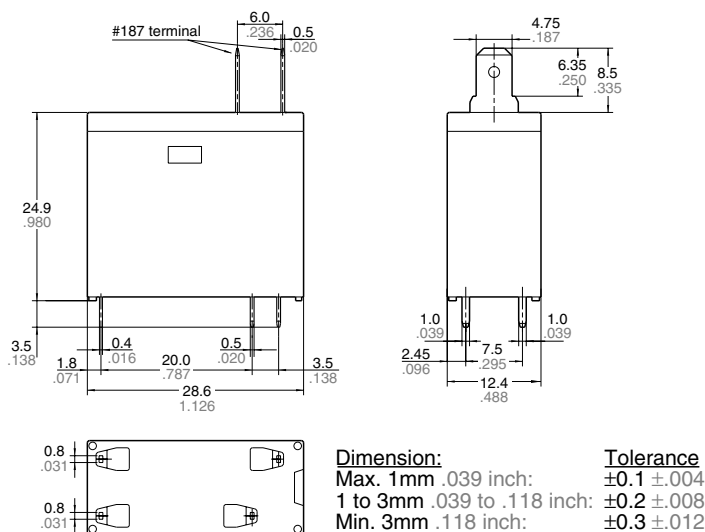


Tolerance :  $\pm 0.1 \pm .004$

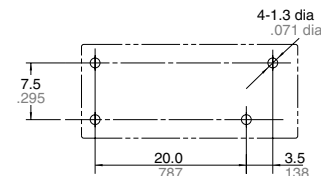
Schematic (Bottom view)



PCB side four terminals

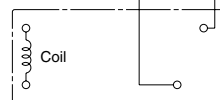


PC board pattern (Bottom view)



Tolerance :  $\pm 0.1 \pm .004$

Schematic (Bottom view)

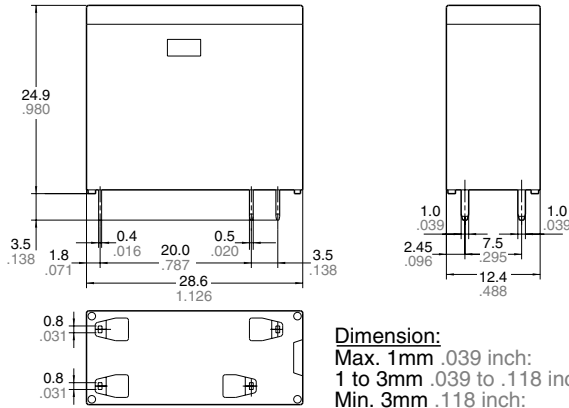


# LE (ALE)

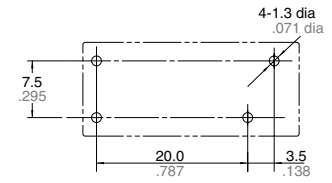
## 2. PCB type

PCB side four terminals  
(No tab terminals)

mm inch



PC board pattern (Bottom view)



Tolerance :  $\pm 0.1 \pm .004$

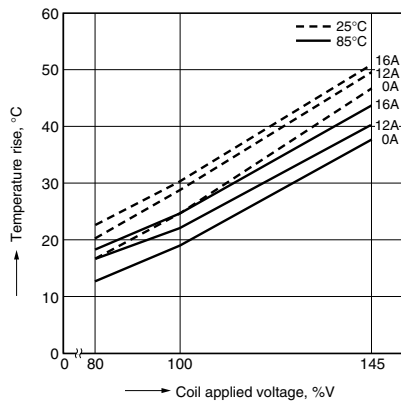
Schematic (Bottom view)



## REFERENCE DATA

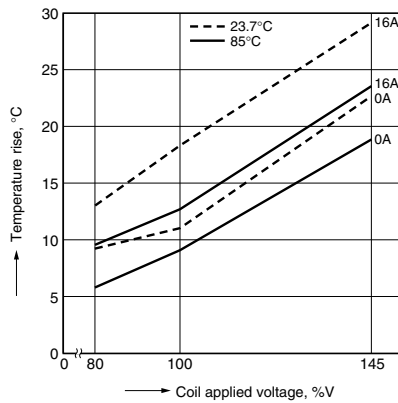
### 1-1. Coil temperature rise (400mW type)

Sample: ALE15B12, 6 pcs.  
 Point measured: coil inside  
 Ambient temperature: 25°C 77°F, 85°C 185°F

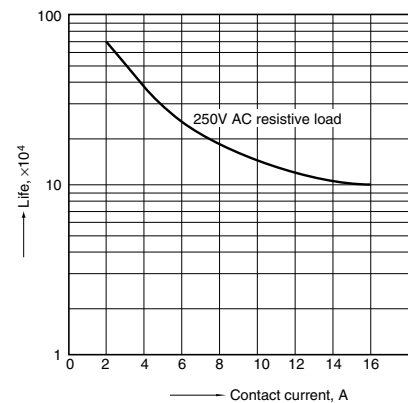


### 1-2. Coil temperature rise (200mW type)

Sample: ALE75B12, 6 pcs.  
 Point measured: coil inside  
 Ambient temperature: 23.7°C 74.66°F, 85°C 185°F

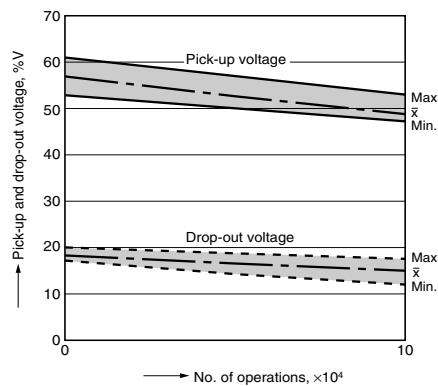
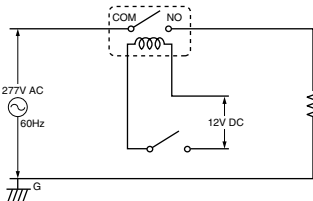


### 2. Life curve



### 3. Electrical life test (16 A 277 V AC, resistive load)

Sample: ALE15B12, 6 pcs.  
 Operation frequency: 20 times/min.  
 (ON/OFF = 1.5s: 1.5s)  
 Ambient temperature: Room temperature  
 Circuit:



**For Cautions for Use, see Relay Technical Information**